

TOOLOX® 44

VarioRond®

Round material sections with freely selectable length, priced per piece.

Execution and tolerances:

length sawn: +3.0 / -0mm
 diameter:
 16 -121mm +3.0 / -0mm
 126 - 162mm +4.0 / -0mm
 172 - 202mm +5.0 / -0mm
 >202mm +8.0 / -0mm
 diameter range: 16–353 mm

Flexible online calculation:

www.variorond.de

- Desired length is freely selectable.
- Piece prices for your desired length.
- Sawing costs included.
- No additional surcharges.

VarioRond Rundmaterial Toolox 44

Toleranzen
 Durchmesser: +3/-0 mm
 Länge: +3/-0 mm

Kalkulation (Länge frei wählbar / Preise stückzahlabhängig)

Ihr gewählter VarioRond
 Durchmesser: 56,00 mm x Länge: 264,00 mm
 55,30 €/Stück
 Anzahl: 1

Durchmesser: 56 mm x Länge: 264 mm x Anzahl: 1

Länge [mm]	Durchmesser [mm]																
	16	21	26	31	36	41	46	51	56	61	66	71	76	81	86	91	101
1.002,5	25,00 €	34,10 €	46,60 €	61,80 €	78,20 €	97,10 €	119,80 €	144,70 €	170,20 €	198,80 €	229,50 €	269,20 €	292,30 €	341,00 €	422,10 €		

Länge [mm]	Durchmesser [mm]																
	111	121	136	151	161	166	181	191	197	198	202	203	203	203	203	203	203
1.002,5	503,90 €	583,30 €	603,40 €	646,60 €	748,10 €	841,00 €	888,80 €	1.017,00 €	1.156,20 €	1.290,20 €	1.432,40 €	1.481,60 €	2.043,10 €	4.618,20 €			

Sinkende Preise bei steigender Stückzahl!

Toolox 44

1.1730 C 45 U

VarioRond®

Round material sections with freely selectable length, priced per piece.

Execution and tolerances:

- length sawn: +3.0 / -0 mm
- diameter: +3.0 / -1 mm
- diameter range: 20–250 mm

Flexible online calculation:

www.variorond.de

- Desired length is freely selectable.
- Piece prices for your desired length.
- Sawing costs included.
- No additional surcharges.

VarioRond Rundmaterial 1.1730 C 45 U

Toleranzen
 Länge: +3/-0 mm
 Durchmesser: +3/-1 mm

Kalkulation (Länge frei wählbar / Preise stückzahlabhängig)

Ihr gewählter VarioRond
 Durchmesser: 55,00 mm x Länge: 264,00 mm
 23,10 €/Stück

Anfrage Bestellung Kommission: Anzahl: 1

Durchmesser: 55 mm x Länge: 264 mm x Anzahl: 1

Länge [mm]	Durchmesser [mm]														
	20	25	30	35	40	45	50	55	60	65	70	80	90	100	110
1.002.0	14,30 €	17,40 €	22,90 €	27,10 €	31,90 €	37,40 €	43,80 €	52,40 €	59,90 €	67,50 €	75,30 €	85,10 €	114,20 €	136,40 €	183,80 €

Länge [mm]	Durchmesser [mm]													
	120	130	140	150	160	170	180	190	200	210	220	230	240	250
1.002.0	190,70 €	210,80 €	241,10 €	273,50 €	308,00 €	344,90 €	383,70 €	424,90 €	467,30 €	503,30 €	579,70 €	631,50 €	685,00 €	741,70 €

1.1730

1.0570/1.0577 S 355 J2 (St52-3)

VarioRond®

Fci bX'a UHf]U'gYW]cbg'
k]H 'ZY YmgY YWUUV'Y'
'Yb[h 'Zdf]WX'dYf'd]YWW''

9I YW h]cb'UbX'lc`YfUbWg.'

|^)*@æ } |
âæ ^c!Á ÁÁÁÁmmÁ
âæ ^c!Áæ *ÁÁ ÁÁÁ ÁmmÁ

:`YI]VY'cb]bYUW'U]cb.'
www.variorond.de

- Desired length is freely selectable
- Úæ&Á:æ^Á:Á[~:Á^á^áÁ
|^)*@æ
- Úæ ä *Á&]c^Á&]c^á^áÁ
- b[Áæâæ]æ^!&@æ*^Á

The screenshot shows the VarioRond website interface. At the top, there are navigation tabs for 'Werkstoffe', 'Produkte', 'Zeichnungstole', 'Lohnmaterialien', 'Unternehmen', and 'Download'. The main header includes 'ResteShop' and a search bar. The product title is 'VarioRond Rundmaterial 1.0570/1.0577 S 355 J2 (St52-3)'. Below the title, there are 'Infos und Downloads' and a 'PreisPlan' sidebar. The 'Toleranzen' section specifies 'Länge: +3/-0 mm' and 'Durchmesser: +3/-1 mm'. A handwritten note in a box says 'Gib_YbXY'DfYgY' VY]gH]I' YbXY'Gf W,nU'''. The 'Kalkulation' section shows 'Ihr gewählter VarioRond' with 'Durchmesser: 55,00 mm x Länge: 204,00 mm' and a price of '25,60 €/Stück'. There are buttons for 'Anfrage', 'Bestellung', and 'Kommission'. Below this is a form to input 'Durchmesser' (55 mm) and 'Länge' (204 mm). A 'Kalkulation' button is present. Two tables show price lists for different diameters and lengths.

Länge [mm]	Durchmesser [mm]														
	30	35	40	45	50	55	60	65	70	80	90	100	110	120	
1.002,0	15,80 €	19,60 €	25,90 €	31,00 €	36,90 €	43,80 €	53,50 €	61,80 €	70,50 €	80,40 €	94,10 €	117,30 €	137,10 €	164,50 €	198,10 €

Länge [mm]	Durchmesser [mm]												
	120	130	140	150	170	180	190	200	210	230	250		
1.002,0	221,50 €	256,20 €	293,50 €	333,30 €	375,90 €	421,40 €	468,40 €	520,10 €	548,10 €	606,20 €	715,00 €	778,50 €	840,30 €

%(%) + \$# ++ (%%)

1.7131 16 MnCr 5

VarioRond®

Round material sections with freely selectable length, priced per piece.

Execution and tolerances:

- lengthsawn: +3.0 / -0mm
- diameter: +3.0 / -1 mm
- diameter range: 20–250mm

Flexible online calculation:

www.variorond.de

- Desired length is freely selectable.
- Piece prices for your desired length.
- Sawing costs included.
- No additional surcharges.

VarioRond Rundmaterial 1.7131 16 MnCr 5

Toleranzen
Länge: +3/-0 mm
Durchmesser: +3/-1 mm

Kalkulation (Länge frei wählbar / Preise stückzahlabhängig)

Ihr gewählter VarioRond
Durchmesser: 55,00 mm x Länge: 264,00 mm
26,80 €/Stück

Anzahl: 1

Durchmesser: 55 mm x Länge: 264 mm x Anzahl: 1

Länge [mm]	Durchmesser [mm]														
	20	25	30	35	40	45	50	55	60	70	80	90	100	110	
1.002,0	16,80 €	20,30 €	27,30 €	32,80 €	39,10 €	46,40 €	56,80 €	65,80 €	75,30 €	85,90 €	100,40 €	125,20 €	148,60 €	174,60 €	210,80 €

Länge [mm]	Durchmesser [mm]													
	120	130	140	150	160	170	180	190	200	210	220	230	240	250
1.002,0	248,70 €	271,20 €	293,70 €	316,20 €	338,60 €	361,10 €	383,60 €	406,10 €	428,60 €	451,10 €	473,60 €	496,10 €	518,60 €	541,10 €

WebShop:
www.stahlnetz.de



phone: +49 (0) 3 68 44 / 4 80 - 0 fax: +49 (0) 3 68 44 / 4 80 - 55 grp@stahlnetz.de

GEBRÜDER
RECKNAGEL
Präzision in Stahl

115

1.7131

1.2842 90 MnCrV 8

VarioRond®

Round material sections with freely selectable length, priced per piece.

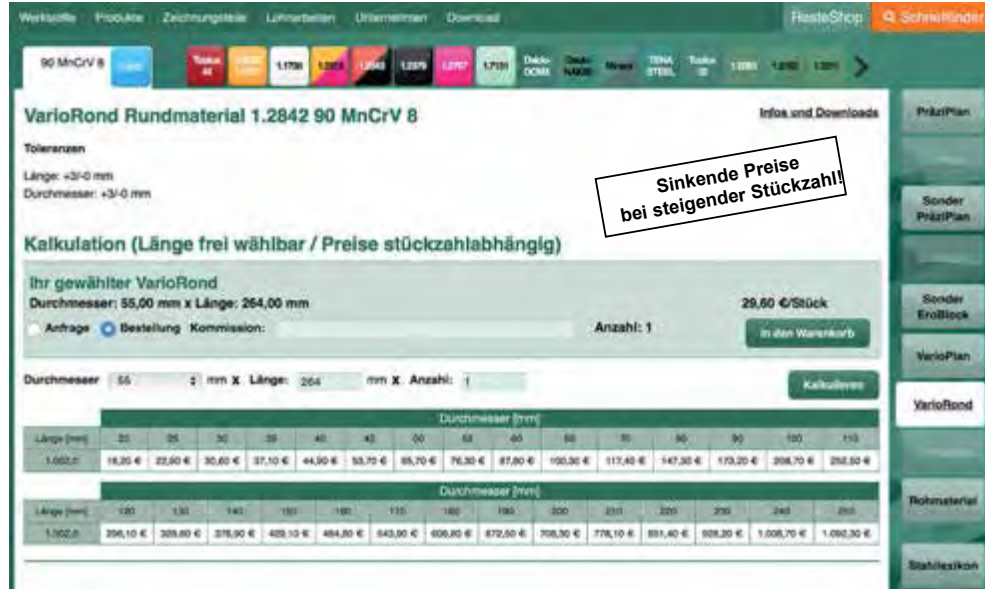
Execution and tolerances:

- length sawn: +3.0 / -0 mm
- diameter: +3.0 / -0 mm
- diameter range: 20–250 mm

Flexible online calculation:

www.variorond.de

- Desired length is freely selectable.
- Piece prices for your desired length.
- Sawing costs included.
- No additional surcharges.



1.2842

1.2510 100 MnCrW 4 round bars, ground

- tolerance: h8
- diameter: h8
- length: +30.0 / -0 mm

length: 1,000 mm price per piece

	diameter [mm]								
	4.5	5.0	6.0	8.0	10.0	12.0	15.0	20.0	25.0
	3	4	5	6	9	11	15	26	37

1.2379 X 153 CrMoV 12

VarioRond®
 Round material sections
 with freely selectable
 length, priced per piece.

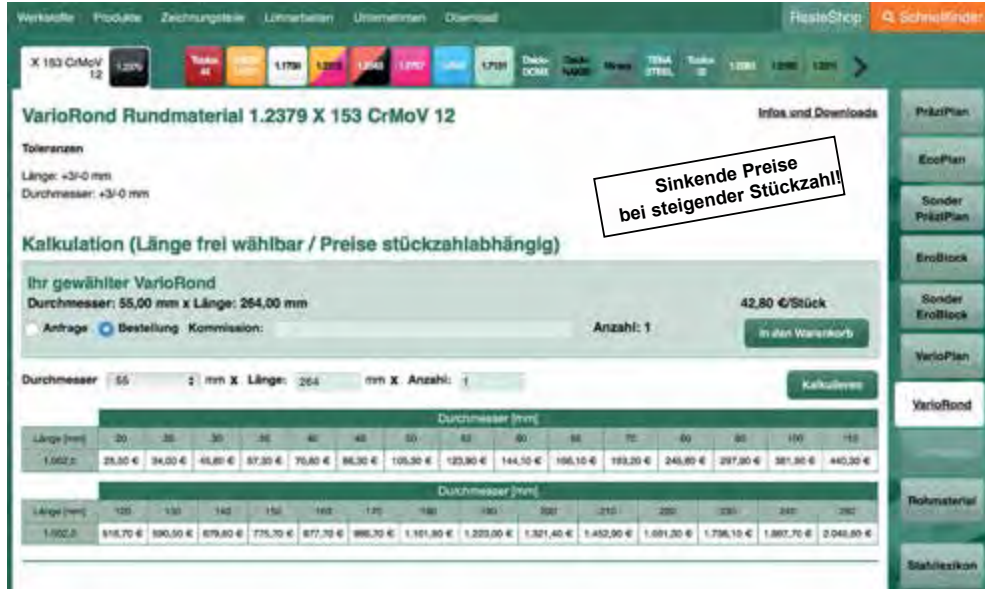
Execution and tolerances:

length sawn: +3.0 / -0 mm
 diameter: diameter +3.0 / -0 mm
 range: 20–250 mm

Flexible online calculation:
www.variorond.de

- Desired length is freely selectable.
- Piece prices for your desired length.
- Sawing costs included.
- No additional surcharges.

1.2379



Ground round bars.

tolerance:
 diameter h8
 length: +30.0 / -0 mm

length: 1,000 mm price per piece

	diameter [mm]						
	6.0	8.0	10.0	12.0	15.0	20.0	25.0
	8	9	10	13	21	42	63

VarioRond®

Round material sections with freely selectable length, priced per piece.

Execution and tolerances:

length sawn: 3.0 / - 0 mm

+ diameter:

rolled surface:

36–60 mm +1.0 / - 0 mm

61–165 mm +2% of diameter /

-1% of diameter

peeled/ turned

surface:

80–105 mm +1.0 / -0mm

106–450 mm +2.0 / -0mm

diameter range: 36–450mm

Flexible online calculation:

www.variorond.de

- Desired length is freely selectable.
- Piece prices for your desired length.
- Sawing costs included.
- No additional surcharges.



VarioRond Rundmaterial Daido DCMX

Toleranzen
Länge: +3/-0 mm
Durchmesser: +3/-1 mm

Kalkulation (Länge frei wählbar / Preise stückzahlabhängig)

Ihr gewählter VarioRond
Durchmesser: 55,00 mm x Länge: 264,00 mm
26,80 €/Stück
Anzahl: 1
In den Warenkorb

Durchmesser: 55 mm x Länge: 264 mm x Anzahl: 1

Länge [mm]	Durchmesser [mm]														
	50	55	60	65	70	75	80	85	90	100	110				
1.000,0	16,80 €	20,80 €	27,30 €	32,80 €	39,12 €	46,40 €	54,80 €	64,30 €	75,20 €	86,90 €	100,40 €	126,20 €	148,60 €	174,80 €	210,80 €

Länge [mm]	Durchmesser [mm]													
	120	130	140	150	160	170	180	190	200	210	220	230	240	250
1.000,0	246,70 €	271,20 €	292,70 €	310,20 €	328,60 €	348,00 €	368,30 €	389,50 €	411,60 €	434,60 €	458,40 €	483,00 €	508,30 €	534,30 €

VarioRond®

Round material sections with freely selectable length, priced per piece.

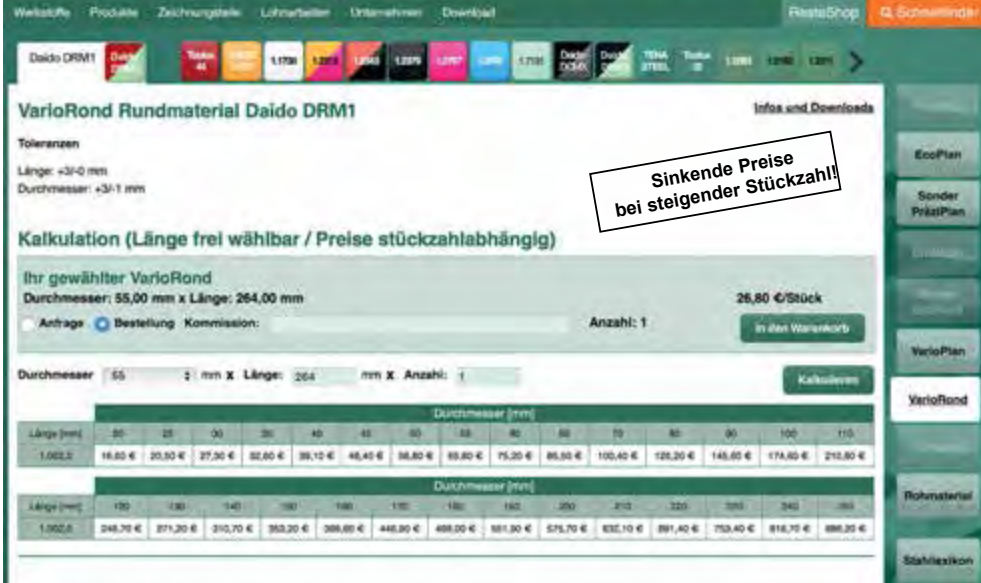
Execution and tolerances:

- length sawn: +3.0 / -0 mm
- diameter:
- rolled surface:
 - 16 -60mm 1.0 / -0mm
 - 61 -165mm +2% of diameter / -1% of diameter
- peeled/ turned surface:
 - 80 –105 mm +1.0 / -0mm
 - 106 –242 mm +2.0 / -0mm
- diameter: 16-242mm

Flexible online calculation:

www.variorond.de

- Desired length is freely selectable.
- Piece prices for your desired length.
- Sawing costs included.
- No additional surcharges.



VarioRond Rundmaterial Daido DRM1

Toleranzen
 Länge: +3/-0 mm
 Durchmesser: +3/-1 mm

Kalkulation (Länge frei wählbar / Preise stückzahlabhängig)

Ihr gewählter VarioRond
 Durchmesser: 55,00 mm x Länge: 264,00 mm
 26,80 €/Stück

Anzahl: 1

Durchmesser: 55 mm x Länge: 264 mm x Anzahl: 1

Länge [mm]	Durchmesser [mm]														
	25	30	35	40	45	50	55	60	70	80	90	100	110		
1.002,0	16,60 €	20,50 €	27,30 €	32,60 €	39,10 €	46,40 €	54,80 €	65,30 €	75,30 €	85,90 €	100,40 €	128,20 €	148,60 €	174,60 €	212,80 €

Länge [mm]	Durchmesser [mm]																
	130	140	150	160	170	180	190	200	210	220	240	260	280	300	320	340	360
1.002,0	248,70 €	271,20 €	292,70 €	352,20 €	389,60 €	448,90 €	499,20 €	551,90 €	575,70 €	632,10 €	691,40 €	753,40 €	818,70 €	886,20 €			



Daido DRM™3



VarioRond®

Round material sections
with freely selectable
length, priced per piece.

Execution and tolerances:

length sawn:	+3.0 / -0
diameterer:	mm
rolled surface:	
16–60mm+	10/-0mm
61–165 mm	+2% of diameter / -1% dof diameter
peeled/ turned	
surface: 80–105 mm	1.0 / -0mm
106–242 mm	+2.0 / -0mm
diameter:	16 - 242 mm



Daido NAK™80

 **DAIDO STEEL, JAPAN**



VarioRond®

**Round material sections with
freely selectable length,
priced per piece.**

Execution and tolerances:

length sawn:	+3.0 / -0 mm
diameter	
rolled surface:	
16–60 mm +	1.0 / -0 mm
61–165 mm	+2% of diameter / -1% of diameter
peeled/ turned	
surface: 80–105 mm	+ 1.0 / -0 mm
106–242 mm	+2.0 / -0 mm
diameter	16 – 242 mm

WebShop:

www.stahlnetz.de



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GEBRÜDER
RECKNAGEL®
Präzision in Stahl

221

1.2343 X 37 CrMoV 5-1

1.2343

VarioRond®
 Round material sections
 with freely selectable
 length, priced per piece.

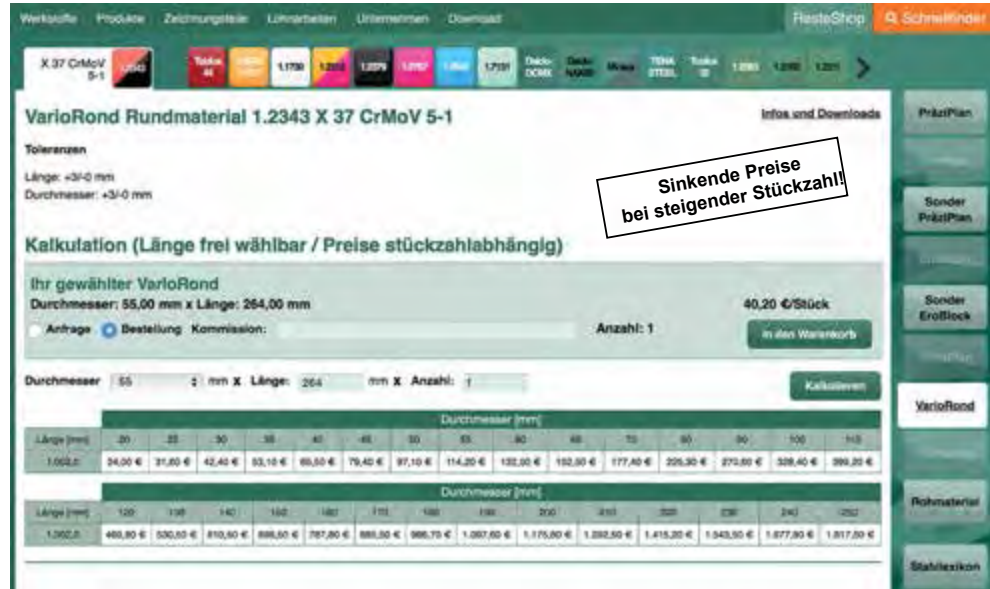
Execution and tolerances:

- length sawn: 3±0 / -0 mm
- diameter: +3.0 / -0 mm
- diameter range: 20–250 mm

Flexible online calculation:

www.variorond.de

- Desired length is freely selectable.
- Piece prices for your desired length.
- Sawing costs included.
- No additional surcharges.



round bars, ground

tolerance:

- diameter h8
- length: +30.0 / -0 mm

length: 1,000 mm price per piece]

	diameter [mm]				
	10	12	15	20	25
10	10	13	21	42	63

1.2767 45 NiCrMo 16

VarioRond®

Round material sections with freely selectable length, priced per piece.

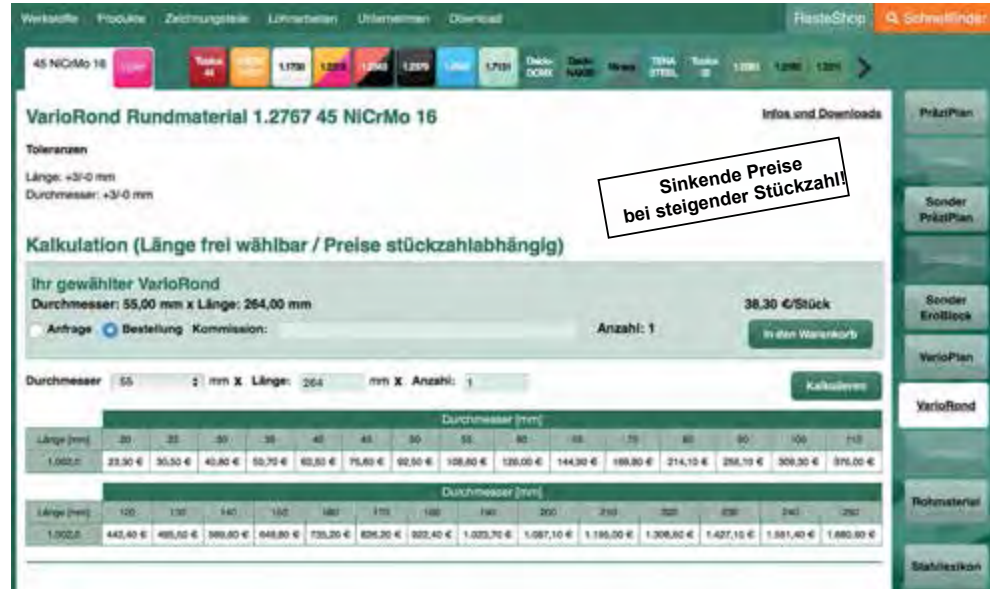
Execution and tolerances:

length sawn: +3.0 / -0 mm
 diameter: +3.0 / -0 mm
 diameter range: 20–250 mm

Flexible online calculation:

www.variorond.de

- Desired length is freely selectable.
- Piece prices for your desired length.
- Sawing costs included.
- No additional surcharges.



1.2767

round bars, ground

tolerance:

diameter h8
 length: +30.0 / -0 mm

length: 1,000 mm price per piece

	diameter [mm]				
	10	12	15	20	25
	10	13	21	42	63

WebShop: 
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GEBRÜDER RECKNAGEL® 
 Präzision in Stahl 245

1.2312 40 CrMnMoS 8-7

VarioRond®

Round material sections with freely selectable length, priced per piece.

Execution and tolerances:

- length: +3.0 / 0 mm
- sawn: +3.0/-1 mm
- diameter:
- diameter range: 20-250 mm

Flexible online calculation:

www.variorond.de

- Desired length is freely selectable.
- Piece prices for your desired length.
- Sawing costs included.
- No additional surcharges.

round bars, ground

tolerance:

- diameter: h8
- length: +30.0 / -0 mm

VarioRond Rundmaterial 1.2312 40 CrMnMoS 8-7

Toleranzen
Länge: +3/0 mm
Durchmesser: +3/-1 mm

Kalkulation (Länge frei wählbar / Preise stückzahlabhängig)

Ihr gewählter VarioRond
Durchmesser: 55,00 mm x Länge: 204,00 mm
Anzahl: 1
29,70 €/Stück

Durchmesser: 55 mm x Länge: 204 mm x Anzahl: 1

Länge [mm]	Durchmesser [mm]													
	20	25	30	35	40	45	50	55	60	65	70	80	100	110
1.000,0	17,70 €	22,40 €	30,00 €	36,30 €	43,80 €	52,10 €	63,50 €	73,80 €	84,70 €	96,70 €	113,30 €	142,10 €	187,30 €	243,10 €

length: 1,000 mm

price per piece

	diameter [mm]								
	6.0	8.0	10.0	12.0	14.0	15.0	16.0	18.0	20.0
	5	6	8	11	13	15	16	19	22

WebShop:

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1.2312